



Jasic Machine Part Number	Jasic/OEM Machine Description	Feedroll Supplied with New Machine	Wilkinson Star Feedroll Part Number	Optional Feedroll Size + Types Available	Wilkinson Star Feedroll Part Number
JASIC MIG MACHINES					
JM-160C	MIG 160 Multi Process Inverter (2 Roll Drive)	"V" Groove 0.6mm/0.8mm	10048354	"V" Groove 1.0mm/1.2mm	10048347
		"V" Groove 0.8mm/1.0mm	10048356	"U" Groove 0.6mm/0.8mm	10048352
		Flat Pressure Roll	B6200ZZ	"U" Groove 0.8mm/1.0mm	10048349
	Also AS-160 & WSPROMIG150E			"U" Groove 1.0mm/1.2mm	10048353
				Knurled 0.8mm/1.0mm (FCW)	10048338
JM-200C	MIG 200 Multi Process Inverter (2 Roll Drive)	"V" Groove 0.6mm/0.8mm	10048354	"V" Groove 1.0mm/1.2mm	10048347
		"V" Groove 0.8mm/1.0mm	10048356	"U" Groove 0.6mm/0.8mm	10048352
		Flat Pressure Roll	B6200ZZ	"U" Groove 0.8mm/1.0mm	10048349
	Also AS-160 & WSPROMIG150E			"U" Groove 1.0mm/1.2mm	10048353
				Knurled 0.8mm/1.0mm (FCW)	10048338
JM-200CS	MIG 200 Synergic Multi Process Inverter (2 Roll Drive)	"V" Groove 0.6mm/0.8mm	10048354	"V" Groove 1.0mm/1.2mm	10048347
		"V" Groove 0.8mm/1.0mm	10048356	"U" Groove 0.6mm/0.8mm	10048352
		Flat Pressure Roll	B6200ZZ	"U" Groove 0.8mm/1.0mm	10048349
	Also AS-160 & WSPROMIG150E			"U" Groove 1.0mm/1.2mm	10048353
				Knurled 0.8mm/1.0mm (FCW)	10048338
JM-200PFC	MIG 200 PFC Multi Process Inverter (2 Roll Drive)	"V" Groove 0.6mm/0.8mm	10048354	"V" Groove 1.0mm/1.2mm	10048347
		"V" Groove 0.8mm/1.0mm	10048356	"U" Groove 0.6mm/0.8mm	10048352
		Flat Pressure Roll	B6200ZZ	"U" Groove 0.8mm/1.0mm	10048349
	Also AS-160 & WSPROMIG150E			"U" Groove 1.0mm/1.2mm	10048353
				Knurled 0.8mm/1.0mm (FCW)	10048338
JM-202C	MIG 202 Inverter Compact (2 Roll Drive)	"V" Groove 0.8mm/1.0mm	10016533	"V" Groove 0.6mm/0.8mm	10016540
		Flat Pressure Roll	1004PR	"V" Groove 1.0mm/1.2mm	10031902
	Also AS-200			"U" Groove 0.8mm/1.0mm	10016541
				"U" Groove 1.0mm/1.2mm	10029922
				Knurled 1.0mm/1.2mm (FCW)	10029929
(JM-250C) JM-252C	MIG 252 Inverter Compact (2 Roll Drive)	"V" Groove 0.8mm/1.0mm	10016533	"V" Groove 0.6mm/0.8mm	10016540
		Flat Pressure Roll	1004PR	"V" Groove 1.0mm/1.2mm	10031902
	Also AS-200			"U" Groove 0.8mm/1.0mm	10016541
				"U" Groove 1.0mm/1.2mm	10029922
				Knurled 1.0mm/1.2mm (FCW)	10029929
(JM-350C) JM-352C	MIG 352 Inverter Compact (4 Roll Drive)	"V" Groove 1.0mm/1.2mm	10039481	"V" Groove 0.6mm/0.8mm	10055168
		Pressure Roll Assembly	10060951	"V" Groove 0.8mm/1.0mm	10036428
	Also MIG180E, R-MIG-250 & WSPRO250			"V" Groove 1.2mm/1.6mm	10029314
				"U" Groove 0.8mm/1.0mm	10029899
				"U" Groove 1.0mm/1.2mm	10016532
				"U" Groove 1.2mm/1.6mm	10016599
				Knurled 1.2mm/1.6mm (FCW)	10029903



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JASIC MIG MACHINES					
JM-250S	MIG 250 multi Process Inverter Separate (2 Roll Drive)	"V" Groove 0.8mm/1.0mm	10016533	"V" Groove 0.6mm/0.8mm	10016540
		Flat Pressure Roll	1004PR	"V" Groove 1.0mm/1.2mm	10031902
				"U" Groove 0.8mm/1.0mm	10016541
				"U" Groove 1.0/1.2mm	10029922
				Knurled 1.0mm/1.2mm (FCW)	10029929
JM-250P	MIG 250 Pulse Multi Process Inverter Compact (4 Roll Drive)	"V" Groove 0.8mm/1.0mm	10054934	"V" Groove 0.6mm/0.8mm	1004V0608
		"V" Groove 1.0mm/1.2mm	10054932	"V" Groove 1.2mm/1.6mm	10054935
		"U" Groove 0.9mm/1.0mm	10068612	"U" Groove 1.2mm/1.6mm	10054931
		"U" Groove 1.0mm/1.2mm	10054930	Knurled 1.0mm/1.2mm	10062293
		Flat Pressure Roll	10054937	Knurled 1.2mm/1.6mm	10062292
		V Pressure Roll 1.00mm/1.2mm	10054936	V Pressure Roll 1.2mm/1.6mm	10054933
JM-270S	MIG 270 Multi Process Inverter Separate (4 Roll Drive) Also MIG180E, R-MIG-250 & WSPRO250	"V" Groove 1.0mm/1.2mm	10039481	"V" Groove 0.6mm/0.8mm	10055168
		Pressure Roll Assembly	10060951	"V" Groove 0.8mm/1.0mm	10036428
				"V" Groove 1.2mm/1.6mm	10029314
				"U" Groove 0.8mm/1.0mm	10029899
				"U" Groove 1.0mm/1.2mm	10016532
				"U" Groove 1.2mm/1.6mm	10016599
				Knurled 1.2mm/1.6mm (FCW)	10029903
JM-352S	MIG 350 Multi Process Inverter Separate (4 Roll Drive) Also MIG180E, R-MIG-250 & WSPRO250	"V" Groove 1.0mm/1.2mm	10039481	"V" Groove 0.6mm/0.8mm	10055168
		Pressure Roll Assembly	10060951	"V" Groove 0.8mm/1.0mm	10036428
				"V" Groove 1.2mm/1.6mm	10029314
				"U" Groove 0.8mm/1.0mm	10029899
				"U" Groove 1.0mm/1.2mm	10016532
				"U" Groove 1.2mm/1.6mm	10016599
				Knurled 1.2mm/1.6mm (FCW)	10029903



Jasic Machine Part Number	Jasic/OEM Machine Description	Feedroll Supplied with New Machine	Wilkinson Star Feedroll Part Number	Optional Feedroll Size + Types Available	Wilkinson Star Feedroll Part Number
JASIC MIG MACHINES					
JM-352WC	MIG 350 Water Cooled Multi Process Inverter Separate (4 Roll Drive) Also MIG180E, R-MIG-250 & WSPRO250	"V" Groove 1.0mm/1.2mm	10039481	"V" Groove 0.6mm/0.8mm	10055168
		Pressure Roll Assembly	10060951	"V" Groove 0.8mm/1.0mm	10036428
				"V" Groove 1.2mm/1.6mm	10029314
				"U" Groove 0.8mm/1.0mm	10029899
				"U" Groove 1.0mm/1.2mm	10016532
				"U" Groove 1.2mm/1.6mm	10016599
				Knurled 1.2mm/1.6mm (FCW)	10029903
JM-452S	MIG 450 Multi Process Inverter Separate (4 Roll Drive) Also MIG180E, R-MIG-250 & WSPRO250	"V" Groove 1.0mm/1.2mm	10039481	"V" Groove 0.6mm/0.8mm	10055168
		Pressure Roll Assembly	10060951	"V" Groove 0.8mm/1.0mm	10036428
				"V" Groove 1.2mm/1.6mm	10029314
				"U" Groove 0.8mm/1.0mm	10029899
				"U" Groove 1.0mm/1.2mm	10016532
				"U" Groove 1.2mm/1.6mm	10016599
				Knurled 1.2mm/1.6mm (FCW)	10029903
JM-452S-WC	MIG 450 Water Cooled Multi Process Inverter Separate (4 Roll Drive) Also MIG180E, R-MIG-250 & WSPRO250	"V" Groove 1.0mm/1.2mm	10039481	"V" Groove 0.6mm/0.8mm	10055168
		Pressure Roll Assembly	10060951	"V" Groove 0.8mm/1.0mm	10036428
				"V" Groove 1.2mm/1.6mm	10029314
				"U" Groove 0.8mm/1.0mm	10029899
				"U" Groove 1.0mm/1.2mm	10016532
				"U" Groove 1.2mm/1.6mm	10016599
				Knurled 1.2mm/1.6mm (FCW)	10029903
JM-350P	MIG 350 Pulse Water Cooled Multi Process Inverter Separate (4 Roll Drive)	"V" Groove 0.8mm/1.0mm	10054934	"V" Groove 0.6mm/0.8mm	1004V0608
		"V" Groove 1.0mm/1.2mm	10054932	"V" Groove 1.2mm/1.6mm	10054935
		"U" Groove 1.0mm/1.2mm	10054930	Knurled 1.0mm/1.2mm	10062293
		"U" Groove 1.2mm/1.6mm	10054931	Knurled 1.2mm/1.6mm	10062292
		Flat Pressure Roll	10054937	V Pressure Roll 1.2mm/1.6mm	10054933
		V Pressure Roll 1.00mm/1.2mm	10054936		



Jasic Machine Part Number	Jasic/OEM Machine Description	Feedroll Supplied with New Machine	Wilkinson Star Feedroll Part Number	Optional Feedroll Size + Types Available	Wilkinson Star Feedroll Part Number
JASIC MIG MACHINES					
JM-500P	MIG 500P Pulse Water Cooled Multi Process Inverter Separate (4 Roll Drive)	"V" Groove 1.0mm/1.2mm	10054932	"V" Groove 0.6mm/0.8mm	1004V0608
		V Pressure Roll 1.2mm/1.6mm	10054933	"V" Groove 0.8mm/1.0mm	10054934
		"U" Groove 1.0mm/1.2mm	10054930	V Pressure Roll 1.00mm/1.2mm	10054936
		"U" Groove 1.2mm/1.6mm	10054931	"V" Groove 1.2mm/1.6mm	10054935
		Flat Pressure Roll	10054937	Knurled 1.0mm/1.2mm	10062293
				Knurled 1.2mm/1.6mm	10062292
JM-500S-WC	MIG 500 Synergic Water Cooled Multi Process Inverter Separate (4 Roll Drive)	"V" Groove 1.0mm/1.2mm	10054932	"V" Groove 0.6mm/0.8mm	1004V0608
		V Pressure Roll 1.2mm/1.6mm	10054933	"V" Groove 0.8mm/1.0mm	10054934
		"U" Groove 1.0mm/1.2mm	10054930	Knurled 1.0mm/1.2mm	10062293
		"U" Groove 1.2mm/1.6mm	10054931	Knurled 1.2mm/1.6mm	10062292
		Flat Pressure Roll	10054937	V Pressure Roll 1.2mm/1.6mm	10054933
				V Pressure Roll 1.00mm/1.2mm	10054936